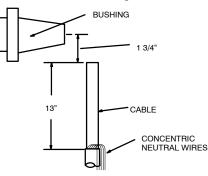
I TRAIN THE CABLE

- 1. Center the cable between the apparatus bushing and the parking stand pocket. The cable should be located 7 inches from the apparatus front plate.
- 2. Provide adequate slack for cable movement between the apparatus bushing and the standoff bushing.
- 3. Cut the cable 1–3/4 inches from the centerline of the bushing.
- 4. Clean 24 inches of the outer cable jacket.

II CUT BACK THE CABLE

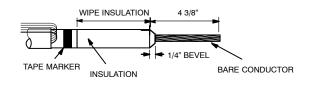
- 1. Remove 13 inches of cable jacket.
- 2. Allow enough extra concentric neutral wires to connect to ground and allow movement to the standoff bushing.



- 3. Remove 10 1/2 inches of insulation shield.
- 4. Place a tape marker 1 inch from the end of the insulation shield.



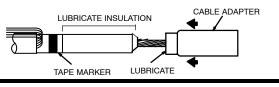
- 5. Remove 4 3/8 inches of insulation.
- 6. Bevel the insulation edge 1/4 inch at a 45 degree angle.
- 7. Thoroughly clean the insulation.



III INSTALL THE CABLE ADAPTER

- 1. Lubricate the exposed insulation and the inside of the cable adapter.
- Slide the small end of the cable adapter over the cable using a twisting motion until the small end is flush with the tape marker.

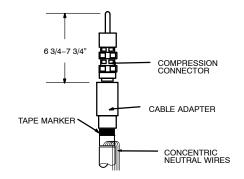
51/



DISTRIBUTION CONSTRUCTION STANDARDS

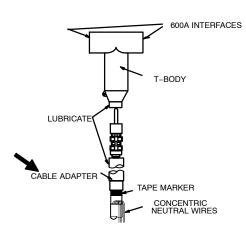
IV INSTALL THE COMPRESSION CONNECTOR

- 1. Insert the conductor into the compression connector and rotate until the flats of the compression connector and the apparatus bushing are aligned.
- 2. Make 5 crimps using the L39ART die (for 750 kcmil cable). Make the first crimp at the first line below the shoulder of the connector. Rotate each crimp 90 degrees and allow 1/8 inch between crimps.
- 3. Wipe off excess inhibitor.
- 4. Check connector length as shown.



V INSTALL T-BODY

- 1. Clean and lubricate the outside of the cable adapter.
- 2. Clean and lubricate the inside of the T-body.
- 3. Slide the T-body onto the cable until the compression connector eye is centered in the 600 Amp interfaces.
- 4. Remove the tape marker.



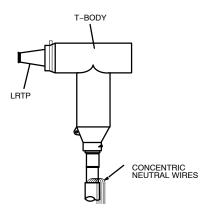
VI INSTALL THE LRTP INTO THE T-BODY

- 1. Clean and lubricate the mating 600 Amp interface of the LRTP (Load Reducing Tap Plug) and the T-body.
- 2. Remove the shipping cap from the 200 Amp interface of the LRTP and the thread protector on the threaded end.
- 3. Insert the T-wrench (Stk. #85-41-370) into the throat of the LRTP and thru the rotating nut and engage the alignment segment.
- 4. Insert the threaded ferrule end of the LRTP into the side of the T-body opposite the apparatus bushing.
- Thread the alignment segment into the threads of the compression connector by turning the T-wrench until a positive stop is felt.

DISTRIBUTION **CONSTRUCTION STANDARDS**

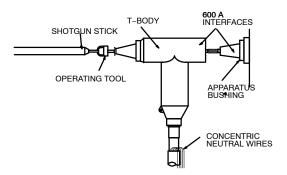


- 6. Continue applying clockwise force to the T-wrench until the pin shears and the alignment segment rotates freely.
- 7. Remove the alignment segment by applying pressure to the T-wrench until the segment separates. Discard the segment.



VII INSTALL THE 600 AMP ELBOW ONTO THE APPARATUS BUSHING

- 1. Screw the short end of the copper stud into the threaded hole in the apparatus bushing.
- 2. Clean and lubricate the mating interfaces of the apparatus bushing and the T-body.
- 3. Grasp the eye of the operating tool (Stk. #83-28-049) with a shotgun stick and pull the eye fully into it.
- 4. Using the shotgun stick, insert the operating tool into the LRTP throat and engage the rotating nut.
- 5. While pushing the T-body onto the apparatus bushing, turn the operating tool clockwise to make a threaded connection. Turn until the torque head rachets. An audible click will be heard.
- 6. Remove the operating tool.

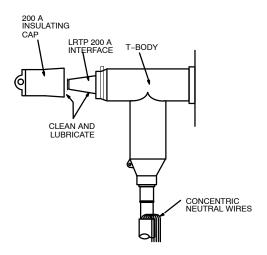


VIII CAP THE 200 AMP INTERFACE

- 1. Clean and lubricate the 200 Amp interface on the LRTP and the inside of an insulating cap.
- 2. Cover the interface with the cap.

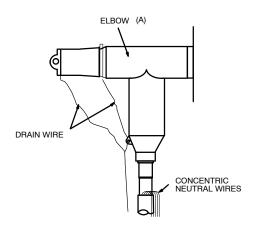
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XI GROUND THE ELBOW

- 1. Connect the tie off tabs of the LRTP and the T-body with a strand of drain wire (concentric neutral wire) and con-nect the drain wire to ground.
- 2. Connect the insulating cap drain wire to ground.
- 3. Connect the cable concentric neutral wires to ground.
- 4. See Dist. Std. 59 40 60 01 for additional 600 Amp accessories.



		Stnd. / Stk. No.	Description 42 44 14 01	
	Α	17 05 330	Elbow - Deadbreak, 750 kcmil, Stranded	1
@	В	10 01 177	Arrester – Elbow, 35kV	1

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